

MATERIAL SAFETY DATA SHEET
ACCORDING TO 91/155 EEC AND ISO - STANDARD 11014
SILICON CARBIDE (SiC)
SIKA

1- IDENTIFICATION OF THE SUBSTANCE / PREPARATION AND COMPANY

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| 1.1 Identification of the substance or preparation: Commercial product name: | Silicon Carbide – SiC SIKA ABR, SIKA TECH, SIKA REF Grains and Powders |
| 1.2 Manufacturer: | Saint-Gobain Ceramic Materials AS Arendal and Lillesand plants |
| Distributor: | As above |
| Street address: | Po. Box 113 , N-4792 Lillesand. |
| Country: | NORWAY |
| Telephone: | + 47 37 05 55 55 |
| Telefax: | + 47 37 26 01 50 |
| Emergency phone: | + 47 37 26 02 68 |
| Department responsible for information: | Quality Department |

2- COMPOSITION / INFORMATION ON INGREDIENTS

| | |
|---|---|
| Contains SiC (CAS No. 409-21-2) in the: | 97,5-99,9 % range |
| May also contain: | C, Si, Fe ₂ O ₃ , CaO, MgO, traces of crystalline silica. |

3-HAZARDS IDENTIFICATION

No specific toxicity described for SiC grains.
SiC is not an officially listed hazardous substance.
ACGIH is treating SiC as "insoluble or poorly soluble particles not otherwise specified (PNOS)".
Crystalline silica proportion is less than % SiO₂ measured.

4-FIRST AID MEASURES

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| 4.1 Inhalation: | No special action required |
| 4.2 Skin contact | No special action required. Mechanical irritant; prolonged contact may cause skin abrasion; seek medical attention if needed. |
| 4.3 Eye contact | Flush with plenty of clean water. Mechanical irritant; prolonged contact may cause tearing and redness; Seek medical attention if irritation persists |
| 4.4 Ingestion: | No special action required |

5-FIRE FIGHTING MEASURES

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| 5.1 General information:..... | Not inflammable |
| 5.2 Suitable extinguishing media:..... | Use extinguishing measures appropriate to the source of the fire |
| 5.3 Extinguishing media which must not be used for safety reasons:..... | None known |

- 5.4 Special exposure hazards arising from the substance itself, combustion products, resulting gases:..... None known
- 5.5 Special protective equipment:..... Not applicable

6-ACCIDENTAL-RELEASE MEASURES

- 6.1 Personal precautions:..... Limit dust formation, use disposable (P2 as a minimum) dust protection mask.
- 6.2 Environmental precautions:..... No special measures required
- 6.3 Methods for cleaning up:..... Pick up mechanically and dispose of in accordance to regulations

7-HANDLING AND STORAGE

- 7.1 Handling
 Precautions for safe handling:..... Limit dust formation
 Precautions against fire and explosion:..... No danger of fire and dust explosion
- 7.2 Storage
 Conditions of storage rooms and vessels:..... No special precautionary measures
 Advice of storage of incompatible materials:..... None
 Further information for storage:..... None

8-EXPOSURE CONTROLS - PERSONAL PROTECTION

- 8.1 Further information for system design and engineering measures: Use engineering controls to ensure compliance (implies air monitoring strategy, proper selection of air sampling equipment and statistical analysis of dust levels) with applicable dust exposure limits.
- 8.2 Components with specific control parameters as limit values: See below examples of exposure limits:

| | 8 hours TWA (mg / m ³) | |
|-------------|-------------------------------------|------------------------|
| | <i>Inhalable (total) dust</i> | <i>Respirable dust</i> |
| France | 10 | 5 |
| Germany | 10 | 3 |
| USA (ACGIH) | 10 | 3 |

- 8.3 Personal protection equipment
- General hygiene: Observe standard industrial hygiene practice (ex: don't eat or drink on the job, comply with smoking rules in the Company)
- Respiratory protection: Avoid inhaling dust. If in specific circumstances compliance cannot be achieved, use a disposable (P2 as a minimum) dust protection mask. Fine-dust mask with category P1 filter must be used if fine dust limits are exceeded.
- Hand protection: Protective gloves are optional.
- Eye protection: Safety glasses are strongly recommended.

9-PHYSICAL AND CHEMICAL PROPERTIES

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| 9.1 | Appearance: | |
| | Form: | Grains, powders |
| | Colour: | Green, Black |
| | Odour: | Odourless |
| 9.2 | Physical-chemical properties | |
| | Change in physical state: | Not in normal condition of use. |
| | Flash point: | Not applicable |
| | Flammability: | Not applicable |
| | Ignition temperature: | Not applicable |
| | Autoflammability: | Not applicable |
| | Oxidizing properties: | Not applicable |
| | Explosive properties: | Not applicable |
| | Explosive limits: | Not applicable |
| | Vapour pressure: | Not applicable |
| | Specific gravity: | approx. 3,2 g/cm ³ |
| | Bulk density: | (700 - 1700) kg/m ³ |
| | Solubility in water: | Practically insoluble |
| | pH-value: | Not applicable |
| | Partition coefficient n-octanol/water: | Not applicable |
| 9.3 | Dustiness | Dustiness of this SiC product has been classified according to CEN 137 standard. |

10-STABILITY AND REACTIVITY

| | | |
|------|-----------------------------------|--|
| 10.1 | General information: | The material is stable, no hazardous reactions known |
| 10.2 | Conditions to avoid: | Not applicable |
| 10.3 | Materials to avoid: | Not applicable |
| 10.4 | Hazardous decomposition products: | Not applicable |

11-TOXICOLOGICAL INFORMATION

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|------|----------------------|---|
| 11.1 | General information: | No hazardous effects known, if used in normal condition. “Non-fibrous forms of SiC, sometimes referred to as “angular” particles are irregular in shape and occur as respirable and non-respirable particles. The non-fibrous forms of SiC have very low toxicity in humans and experimental animals. The TLV-TWA for non-fibrous forms, is therefore, set at the level of “poorly” soluble particles, not otherwise specified (PNOS), being 10 mg/m ³ for inhalable particles, and 3mg/m ³ for respirable particles.” (ACGIH Toxicology review 2001). |
| 11.2 | Acute toxicity: | No harmful effect is anticipated. |

12-ECOLOGICAL INFORMATION

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| 12.1 | Information on elimination, persistence and degradability: | Chemically inert and insoluble in water. Separation by mechanical processes (sedimentation, filtration etc.) |
| 12.2 | Behaviour in environmental compartments: | No environmental problems known |
| 12.3 | Ecotoxicity: | No harmful effects on water organism anticipated |
| 12.4 | Further ecological information: | No environmental problems expected, if handled and treated in accordance with standard industrial practice |

13-DISPOSAL CONSIDERATIONS

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|------|------------|--|
| 13.1 | Material: | Not classified hazardous waste. |
| 13.2 | Packaging: | Observe local bye-laws Packaging has to be emptied entirely. Recycling of used packaging is recommended. Local bye-laws must be observed. |

14 TRANSPORT INFORMATION

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|------|--|--|
| 14.1 | Land transport: GGVS / ADR GGVS / RID: | Non hazardous material Non hazardous material |
| 14.2 | Inland waterways: GGVBisch/ ADNR | Non hazardous material |
| 14.3 | Maritime transport: GGVSee / IMDG | Non hazardous material |
| 14.4 | Air transport: ICAO-TI / IATA | Non hazardous material |

15 REGULATORY INFORMATION

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|------|------------------------------|--|
| 15.1 | Toxicological classification | SiC is not classified as an hazardous substance |
| 15.2 | Labelling | According to common label for SiC _{Ma} companies. |

16 FURTHER INFORMATION

ACGIH review
British Journal of Industrial Medicine :
1993, vol. 50, issue 9, part 1, pages 797-806
1993, vol. 50, issue 9, part 2, pages 807-813

Abbreviations

TLV-TWA : Threshold Limit Value-Time Weighted Average (8 hours)
ACGIH : American Conference of Governmental Industrial Hygienists
PNOS : Particles Not Otherwise Specified

Disclaimer

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The product specification is contained in a separate product technical data sheet.